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Fig. 3

xvi

1)
$$R^{1}O$$
 $CO_{2}tBu$ $R^{1}O$ $CO_{2}H$ $R^{2}O$ $CO_{2}H$ $R^{2}O$ $CO_{2}H$

$$R^{1}O$$
 $R^{2}O$
 R

2) HC1

$$R^{1}O$$
 $R^{2}O$
 O
 O

XX

xviii

1)
$$=$$
 CO₂tBu
PdCl₂(PPh3)₂
 K_2 CO₃, THF

$$R^{1}O$$
 $R^{2}O$
 Xxi

xvii

$$R^{1}O$$
 $R^{2}O$
 O
 M

xxii

Me 1) (MeO)2P CO2tBu R1O **LHMDS** 2) HCl

CO₂H

XXV

 $R^{\,l}$ and $R^{\,2}$ are each independently lower alkyl.

FIG. 4